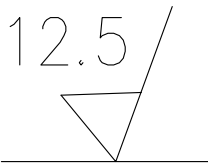


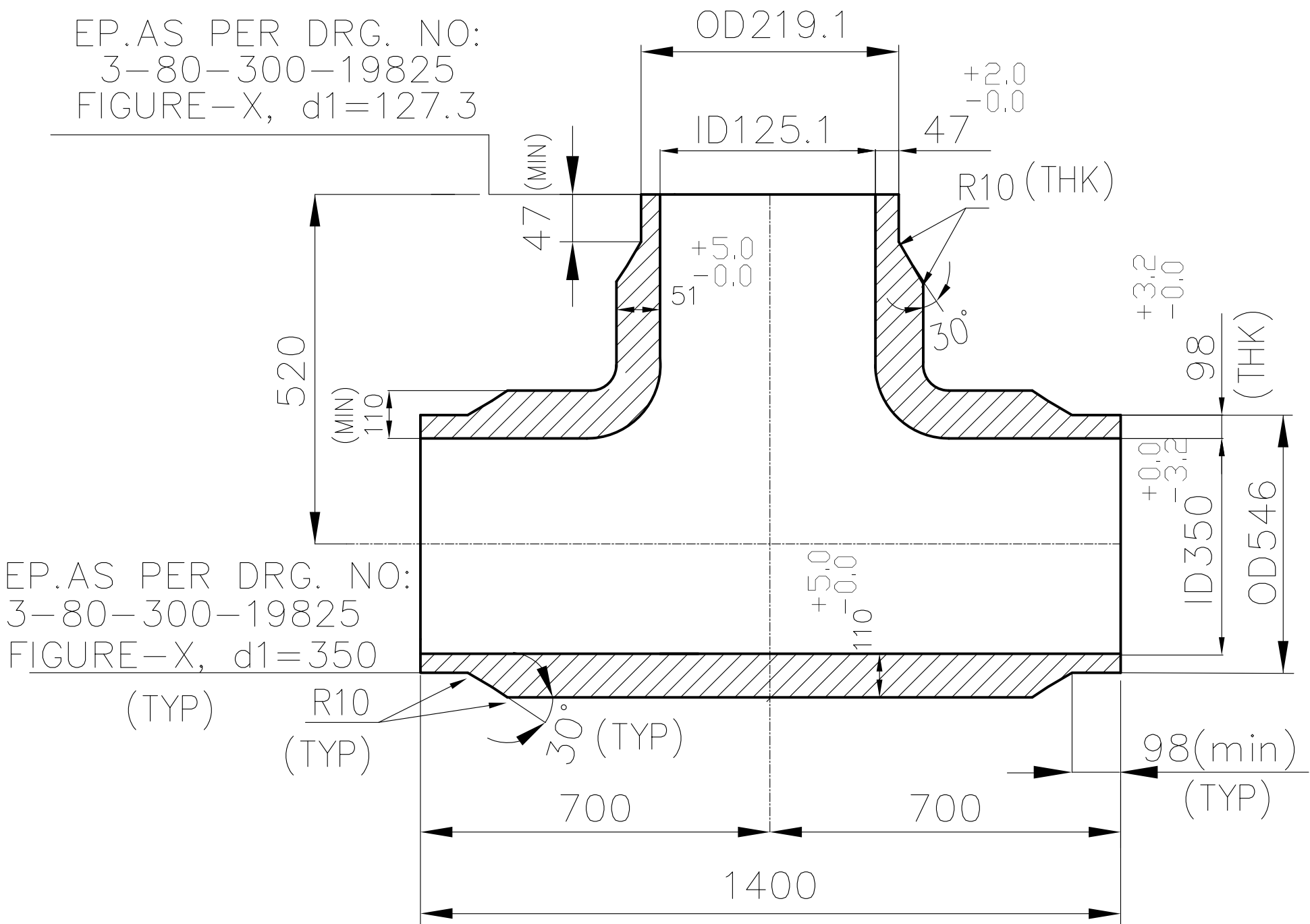
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3-80-301-33540

DRAWING No



EP.AS PER DRG. NO:
3-80-300-19825
FIGURE-X, d1=127.3



EP.AS PER DRG. NO:
3-80-300-19825
FIGURE-X, d1=350

(TYP)

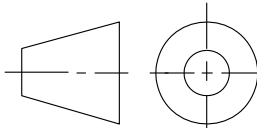
R10
(TYP)

30°
(TYP)

98(min)
(TYP)

NOTES :-

- DESIGN PRESSURE : 297 kg/sq.cm.(g)
- DESIGN TEMPERATURE : 608° C
- ALL DIMENSIONS ARE FINISHED DIMENSIONS.
- DESIGN,MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA182
- FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
- FOLLOW TDG:104 (LATEST VERSION)
- WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.
VENDOR SHALL SUBMIT FINAL DRG WITH DIMENSIONS & ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
- CONSTRUCTION SHALL BE SEAMLESS

01	BW UNEQUAL TEE ID350X98/OD219.1X47	3-80-301-33540		92 505 157 0000 SA 182 F92	A	1767,000 1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.	
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT							
			BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017				
			DRN	NAME P SURESH	SIGN	DATE 15.05.17	
			CHD	R SESHAGIRI		15.05.17	
			APPD	R SESHAGIRI		15.05.17	
DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S.	WEIGHT (Kg).	BHEL PO REF.NO:		
CODE	C/M/F				ITEM No.		
TITLE BW UNEQUAL TEE (ID350X98/OD219.1X47-SA182F92)				CARD CODE U 01	DRAWING No. 3-80-301-33540		
					REV 00		